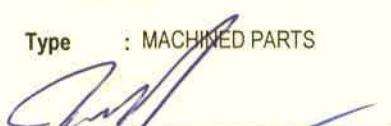


Date: Monday, 8/21/2006 8:42:10 AM  
 User: Chantal Lavoie

## Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 28244  
 Estimate Number : 10173  
 P.O. Number : N/A  
 This Issue : 8/21/2006 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : MACHINED PARTS  
 Previous Run : 27692  
 Written By :   
 Checked & Approved By :  
 Comment : Est D 05.01.31 Material change on Step 2 KJ/JLM

Drawing Name : BUSHING  
 Part Number : D2537  
 Drawing Number : D2537 REV A1  
 Project Number : N/A  
 Drawing Revision : A1  
 Material : N/A  
 Due Date : 8/25/2006  
 Qty: 80 Um: Each  
 10 units / 40

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	M304R500	0.500" 304 SS roundbar		5.G	06/08/27 40
		Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s) Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: M101926			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			
		Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble		5.G	06/08/27 40
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE		5.G	06/08/27 40
4.0	QC8	SECOND CHECK			
		Comment: SECOND CHECK		5.Q	06.08.27 40
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST49	not ok		Q.K.
				SL	06/08/27 40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/09/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 8/21/2006 8:42:10 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28244

Part Number: D2537

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



20

Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06/09/01

Job Completion



W 06/09/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DA COPY ISSUED

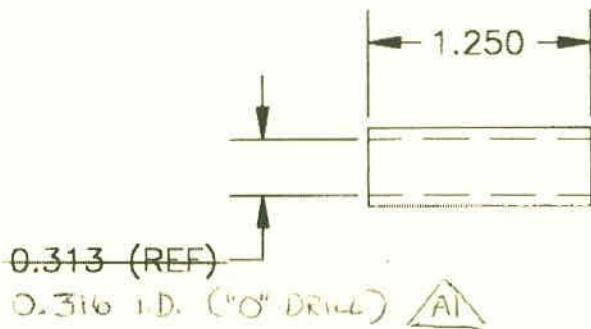
DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED M. M.	APPROVED B. W.	DRAWING NO. D2537
DATE 96:05:15		TITLE BUSHING

REV. A  
SHEET 1 OF 1  
SCALE  
1:1

A1 02.05.30 (P) (S) 0.316 WAS 0.313

**RELEASED**  
16/07/26 P.M.

DA COPY ISSUED

**REFERENCE ONLY**

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

LE 24.09.02



DART AEROSPACE LTD	Work Order:	28244
Description:	Part Number:	D2537
Inspection Dwg:	Rev:	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## First Article      Prototype

Measured by: 5G	Audited by: SA	Prototype Approval: N/A
Date: 06/08/26	Date: 06.08.27	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

